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Authentication of a copy of documents relating to patent application No. UD2003A000226 for an industrial invention

We hereby declare that the attached copy conforms to the original documents submitted with the foregoing patent application, the data of which are shown in the enclosed official record.

Rome, the 02nd March 2004

MANAGER
(Mrs. E. Marinelli)

TO THE MINISTRY OF INDUSTRY, TRADE AND HANDICRAFTS
ITALIAN PATENTS AND TRADEMARKS OFFICE - ROME
APPLICATION FOR A PATENT FOR AN INDUSTRIAL INVENTION,
FILING OF RESERVATIONS, EARLY ACCESS TO THE PUBLIC

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Road: / City / Pt. Code / (Prov.) /

D. TITLE
Proposed class (section/class/subclass): G06T
Group/subgroup: 001/0040
"PHOTO-SENSITIVE ELEMENT FOR ELECTRO-OPTICAL SENSORS"
early access to the public: NO
if requested: date _____ protocol n. _____

E. INVENTOR'S NAME:

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F. PRIORITY:

Country or Organisation	Type	Number	Date
1) _____	___	_____	_____
2) _____			

Enclosed: Y/N
Lifting of reservations: date _____ protocol n. _____

G. CENTRE OF COLLECTION OF CULTURES, EQUIPPED FOR MICROBIOLOGICAL METHODS, denomination:

H. SPECIAL REMARKS: _____

ATTACHED DOCUMENTS
Doc. 1) No. 1 PROV. No. pages 25 Abstract with the main drawing, description and claims (1 copy obligatory)
Doc. 2) No. 1 PROV. No. table 01 drawing (obligatory if indicated in the description, 1 copy)
Doc. 3) No. 1 RES Power of attorney, proxy or reference to general proxy or declaration
Doc. 4) No. 1 RES Designated inventor
Doc. 5) No. 0 RES Priority documents with Italian translation
Doc. 6) No. 0 RES Authorization or Deed of Assignment
Doc. 7) Full name of applicant
Lifting of reservations: date _____ protocol n. _____
compare single priority: _____

8) Certificate of payment of € 291,80 obligatory (fees paid for three years)

DOCUMENT COMPLETED ON: 14/11/2003
APPLICANT'S SIGNATURE:
LIGI STEFANO
(GLP P2-5318)

CONTINUATION PAGE YES/NO: NO
Authenticated copy of this document required YES/NO: YES

PROVINCIAL OFFICE OF INDUSTRY, TRADE AND HANDICRAFTS OF THE CHAMBER OF COMMERCE OF UDINE Code No: 30
FILING CERTIFICATE:
APPLICATION NO: UD2003A000226 Register A
This 17th day of the month of November in the year 2003

The above applicant has submitted to me the undersigned this application consisting of no additional sheet for the grant of the above patent registration.

L. VARIOUS NOTES OF THE ISSUING OFFICER: NIL

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ABSTRACT OF INVENTION WITH MAIN DRAWING

APPLICATION N. UD2003A000226 REG.A FILING DATE 17/11/2003

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A. APPLICANT(S)

Denomination NEURICAM SpA

Residence TRENTO

D. TITLE

PHOTO-SENSITIVE ELEMENT FOR ELECTRO-OPTICAL SENSORS

(GLP P2-5318)

Class proposed (section/class/subclass) G06T (group/subgroup) 001/0040

L. ABSTRACT

Photo-sensitive element (10) for electro-optical sensors, comprising a photo-sensitive reception member (11), a current conversion circuit to convert the current generated by the photo-sensitive reception member (11) into a tension signal, and an amplification and reading circuit. The current conversion circuit comprises a P-channel transistor (21) used as an ideal key and piloted with a tension that can vary between a high feed tension and a low feed tension. The photo-sensitive element is taken to a reset state if the pilot tension of the transistor (21) is low, and to an integration state if the pilot tension is high.

M. DRAWING

International Class: G06T 01/40

Description of the invention entitled:

"PHOTO-SENSITIVE ELEMENT FOR ELECTRO-OPTICAL SENSORS"

in the name of NEURICAM S.p.A., an Italian Company with offices in Via S. Maria Maddalena, 12 - 38100 TRENTO.

filed on under n.

* * * * *

FIELD OF THE INVENTION

The present invention concerns a photo-sensitive element used in electro-optical sensors, suitable to detect an incident light and to convert it into a correlated electric signal.

The photo-sensitive element according to the present invention is used to make electro-optical sensors of a two-dimensional matrix or linear type, which can be used in various electronic devices for artificial vision, such as for example digital video cameras, smart optical sensors or otherwise.

The photo-sensitive element according to the invention guarantees a very satisfactory image quality both in conditions of low light and also in the presence of uncontrolled light, hence characterized by variable intensity over a wide interval, for example to make electro-optical sensors used in the field of automobiles, in security controls, in road safety control and in traffic control.

BACKGROUND OF THE INVENTION

Optical sensors are known, consisting of a plurality of photo-sensitive elements, or pixels, able to detect light signals and to transmit them, in the form of electric signals, to a calculator which processes them and obtains images from them which it transmits to display devices; the latter are then able to allow a user to see such

images or information deriving therefrom.

Previously, such optical sensors were made using CCD technology (Charge-Coupled Device), which guarantees a very satisfactory image quality in the presence of a well-controlled illumination, but are not able to operate optimally in the presence of a light which is greatly differentiated inside the same scene, that is, with an input signal having high dynamics, up to 150 dB.

CCDs are also not very versatile from various points of view: they cannot easily be integrated with complex pilot circuits in a single silicon support (called microchip), and it is not possible to arbitrarily select a sub-window inside the matrix sensor.

To overcome some of these shortcomings of CCDs, optical sensors have been developed based on the CMOS type silicon technology (Seger, Graf, Landgraf - "Vision Assistance in Scene with extreme Contrast" - IEEE Micro, vol. 13 page 50, February 1993), which offer a good result in very differentiated lighting conditions inside the same scene. This result is obtained by means of a conversion on logarithmic scale of the signal inside the photo-sensitive element or pixel.

Such logarithmic conversion, obtained for example by connecting an MOS type transistor in diode configuration to the photo-sensitive joint, as described in US-A-5,608,204, suffers in any case from the fundamental disadvantage that it supplies a low definition of the image in the event of low illumination. High resolution images are obtained by means of a linear reading of the photo-sensitive element; this technique, however, has the disadvantage that it does not give the possibility of obtaining good quality images in very differentiated lighting conditions inside the same scene.

The Applicant has devised and embodied the present invention to overcome these shortcomings of the state of the art and to obtain further advantages.

SUMMARY OF THE INVENTION

The present invention is set forth and characterized essentially in the main claim, while the dependent claims describe other innovative characteristics of the invention.

The purpose of the invention is to achieve a photo-sensitive element for electro-optical sensors which can be integrated into a silicon support element, or substrate, of limited size, by achieving a microchip, which is suitable to supply good quality images at a high repetition frequency both when there is low light and also in the presence of an input signal characterized by high dynamics.

To be more exact, the purpose of the invention is to obtain an output signal deriving, in conditions of low illumination, from the linear reading of the output of the signal arriving from the photo-sensitive element and, in conditions of high illumination, from reading the logarithmic conversion in tension of the current input signal. In both cases the input signal must be of a sufficiently high value to allow an efficient processing and good immunity with respect to the electric noises generated by the other components present on the microchip where the photo-sensitive element is installed.

In accordance with such purposes the photo-sensitive element according to the present invention consists of a photo-sensitive reception means, such as for example an inversely polarized diode, and a circuit consisting of at least a P-channel MOSFET type transistor, having one terminal (source/drain) connected to the feed and the

other connected to the photo-sensitive reception means.

The P-channel transistor has the gate terminal connected to an external circuit which allows to vary the value of the tension applied.

According to a variant, the circuit comprises at least a P-channel transistor and at least an N-channel transistor, having the relative gate terminal connected to an external circuit which allows to vary the value of the tension applied. Both the transistors have one of the two terminals (source /drain) connected to the feed and the other connected to the photo-sensitive reception means.

According to the invention, the P-channel transistor is used as an ideal key, piloted with a tension variable between a high feed tension and a low feed tension; according to the gate tension applied, the photo-sensitive element is taken to one of the two possible configurations: reset state if the tension applied is low, integration state if the tension applied is high.

If present, the N-type transistor is short-circuited during the reset phase by the P-channel transistor; in the integration phase it operates both as a logarithmic conversion circuit of the current photo-generated by the photo-diode under tension, and also as a circuit to polarize the photo-diode, when the illumination is strong, and also as a simple off switch, when the illumination is weak.

In a preferential embodiment, the N-channel MOSFET type transistor is polarized by allocating a high tension on the gate terminal during the reset period, and a variable tension over its whole range during the integration period. According to the value of the tension applied during the integration period, it is possible to dynamically vary the duration of the zone of illumination

in which the photo-sensitive element supplies a linear response, with respect to that in which it supplies a logarithmic response.

In another embodiment, the N-channel transistor is piloted with a constant tension having a value included in the possible tension range.

In another preferential embodiment, this structure is completed by an amplification and reading circuit, for example made with two more MOSFET transistors.

The configuration with two transistors, one P channel and one N channel, is characterized mainly by the following features:

- it supplies a good image quality even when there is low luminosity (photo-generated current) at input;
- it has the capacity to detect the light radiation in a wide interval of intensity, even up to 150 dB;
- it allows to make sensors whose photo-sensitive elements, arranged in linear or matrix structures, are accessible according to any sub-sampling decided by the user;
- it allows to eliminate reading noise in hardware mode over the whole explorable interval of illumination, both in the linear detection zone and in the logarithmic detection zone.

If the reset state, as in known implementations, were reached achieved only by means of an N-channel transistor, after the subtraction of the signal detected in the reset state and the signal detected in the integration state, it would be possible to obtain a signal that could be exploited electrically when functioning in the linear zone, but not when functioning in the logarithmic zone. This is because the N-channel transistor, with gate and drain connected to the feed tension, does not behave like

an ideal key but like a diode, and therefore the value to which the pilotable terminal of the photo-diode in the reset state is not the feed, but a value that depends logarithmically on the illumination present. Consequently, after the subtraction of the signal detected in the reset state and the signal detected in the integration state, we have zero information.

Using a P-channel transistor instead of an N-channel transistor we have an ideal behavior, and hence the tension that is set on the pilotable terminal of the photo-diode is the feed tension, irrespective of the intensity of illumination present. This guarantees both the possibility of obtaining, after the subtraction of the signal detected in reset and in integration conditions, a value that can be used also when functioning in the logarithmic zone, and also the possibility of minimizing noise when functioning in the linear zone.

Moreover, thanks to the good level of signal generated, we obtain a good level of the signal-noise ratio of the device, and consequently the optimum integration in silicon on a single microchip of the photo-sensitive element, together with devices that process the signal, in order to achieve small-size sensors and hence limited production costs, highly reliable and able to be used in diverse applications.

The functioning of the invention is based on the generation of a current directly proportional to the incident light on the photo-diode, which, being inversely polarized, has a large emptied zone wherein electron-hole couples are generated. This circuit configuration is particularly suitable to obtain a tension signal in a very wide interval, thanks to the fact that, in the reset phase, the P-channel transistor allows to polarize the

photo-sensitive element at a tension equal to the feed tension.

The presence of the N-channel transistor allows the photo-sensitive element to detect the light radiation in a wide interval of light intensity, even up to 150 dB; this is thanks to the possibility of making a logarithmic compression of the high-luminosity signals and the great precision with which the low-luminosity signals can also be detected.

When there is strong illumination, the passage from an interdiction zone to a triode zone occurs naturally, thanks to the physical properties of the device.

Given the need to transfer the signal under tension, a third transistor is arranged to perform a first amplification of the signal, while a fourth transistor, which can be selectively enabled, allows to connect the photo-sensitive element to a signal transmission line, called bitline.

Two phases are provided for reading the signal, wherein two different signals are acquired, subsequently subtracted one from the other. In a preferential embodiment, there is a suitable device able to perform a subtraction and a first amplification. In the first of the two phases, called the integration phase, the information is extrapolated from the photo-sensitive element from which the signal obtained during the reset phase will be subtracted, which represents the noise associated with the reading circuit. The reading of the signal can occur simply by enabling the fourth transistor of the pixel that is to be read and making the subtraction of these two signals. In this way we obtain the signal without the noise introduced by the reading circuit.

This type of pixel can also be used as a purely

logarithmic pixel, by definitively fixing the gate of the P-channel transistor, and that of the N channel, to the feed tension. In this case, it will be possible to do a continuous reading of the matrix without waiting for integration times before obtaining the output signal, but it will be necessary to give up the hardware correction of the noise, which correction will have to be carried out in any case outside the chip in order to obtain good level images.

In another embodiment, the P-channel transistor can be excluded by polarizing its gate to the feed tension, and only the N-channel MOSFET type transistor is acted on, which will be polarized by allocating high tension on the gate terminal during the reset period and a tension which can vary over its whole range during the integration period. In this case however, it will be possible to correct the noise in hardware mode, by means of subtraction, only in the interval wherein the sensor responds in linear mode.

BRIEF DESCRIPTION OF THE DRAWING

These and other characteristics of the present invention will be apparent from the following description of a preferential form of embodiment, given as a non-restrictive example with reference to the attached drawing which shows an electric diagram of a photo-sensitive element according to the present invention.

DETAILED DESCRIPTION OF A FORM OF PREFERENTIAL EMBODIMENT OF THE INVENTION

With reference to the attached drawing, a photo-sensitive element or pixel 10 according to the present invention consists of an inversely polarized diode 11, two transistors, respectively a first 21 and a second 22, to polarize the photo-diode and an amplification and reading

circuit 20 comprising two transistors, respectively third 23 and fourth 24.

The pixel 10 is of the type able to detect light of a wavelength between 400 and 1000 nm and an intensity which varies in an interval of at least 8 decades, between 10^{-5} and 10^{3} W/m^2, and is able to constitute the single cell of a multiple cell matrix sensor made entirely with CMOS technology and hence able to be integrated in a chip.

The diode 11 is made by a joint between an N-type insulated diffusion, medium doped, which can be achieved by means of Nwell, or strongly doped, achieved by means of an N+ diffusion, and the silicon substrate which is weak doped P. The interface area between the two parts of the diode is emptied of free loads and characterized by the presence of an internal electric field which can be increased by inversely polarizing the diode even from outside. To this purpose a mass contact has been put in the structure, in the substrate and the N-type diffusion remains insulated or is connected to a positive tension according to the state of the two transistors 21 and 22 which are piloted externally through the signal lines 26 and 27.

The substrate P, which represents a common point for the N-channel transistors, weakly doped, is mass polarized. The P-channel transistor is made inside a deep diffusion achieved by means of a Nwell. The latter is polarized to a tension which, according to the embodiment, can be the feed tension or the tension of its source.

In the emptied zone, the light generates electron-hole pairs which are separated from the electric field of the joint, giving origin to a current directly proportional to the incident light.

During the reset phase, the first P-channel transistor

21 is put in a conduction state by putting the signal 27 at a low tension (preferably mass); in this way the node 25 is polarized to the feed tension.

During the integration phase the signal 27 is taken to a high tension so that the first transistor 21 enters an interdiction zone. The signal 26 is put at a fixed tension between a minimum and a maximum. The minimum value is represented by a tension equal to the threshold tension of the transistor; this guarantees that the so-called "blooming" effect is excluded. The maximum value is represented by the feed tension or, in extreme cases, by an external superfeed.

By varying this tension we will also vary the interval of illumination in which the pixel behaves in a linear manner with respect to that in which it behaves in logarithmic manner.

Let us consider the two extreme cases:

- if the tension is fixed at the minimum value expected, we shall have a completely linear behavior;
- if the tension applied through the line 27 is the maximum, the behavior will be only logarithmic. In fact, in this case, the second transistor 22 will be forced to work in a so-called sub-threshold regime, that is, it imposes a logarithmic type relation between the tension at the photo-sensitive node 25 and the photo-generated current.

The diode 11 occupies about 40% of the total surface of the pixel 10, and has a good conversion efficiency throughout the whole spectrum of the visible and nearby infra-red light. In fact, as a result of the characteristics of the photo-diode, particularly the depth of the joint and the level of doping of the Nwell diffusion and the substrate P, the pixel 10 has maximum

sensitivity to radiation in the nearby infra-red, between about 800 and about 1000 nm, because this radiation is composed of photons of energy suitable to penetrate the silicon and reach the emptied area of the photo-diode and there generate pairs of electric loads.

The amplification and reading circuit 20 substantially consists of a third transistor 23 and a fourth transistor 24, each of which has its own specific function.

The transistor 23, made according to the known configuration called tension follower, or common drain or source follower, achieves the first stage of current amplification of the signal, transferring the tension present on the photo-sensitive node 25 to the drain of the fourth transistor 24, with a gain in tension near to one; enabling the fourth transistor 24 allows to connect the pixel 10 with an output line 28 (called bitline) with the advantage of transferring the tension of the photo-sensitive node 25 to the bitline without losses, something which would not be possible in the absence of the amplification transistor 23.

The pixels 10 made in this way are organized in a two-dimensional matrix for the vision of complete scenes, but every sub-sampling of the matrix into subsets is possible.

A second configuration of the pixel, not shown here, is possible. In this second configuration, the polarity of the diode is inverted, all the N-channel transistors are replaced by P-channel transistors, the P-channel transistor is replaced by an N-channel transistor, while the positive feed terminals and the mass are inverted. This configuration has a very similar functioning to that of the configuration described above.

In order to be able to read a matrix, we have to wait a certain time needed for integration; this is in the range

of some microseconds. The integration time is another factor that affects the type of signal received, linear or logarithmic: for short times we will mainly have linear responses, while for longer times the response in most cases will be logarithmic.

Thanks to the fact that the signal is detected at two different moments, it is performed in hardware mode, by means of subtraction of the two signals, the correction of the reading noise, both in linear and logarithmic mode. This correction is possible thanks to the presence of the P-channel transistor 21 which functions as an ideal key or switch and allows to eliminate the "settling down" error which occurs if only the N-channel transistor is used. The "settling down" error is due to the fact that the N-channel transistor uses a certain time before taking the pixel from the value immediately after transition, which depends on the value from which it starts, to the final reset tension; this time is typically more than the reset time. This causes a certain uncertainty on the value obtained after subtraction of the reset signal and the integration signal, and hence additional noise. Moreover, due to the fact that the N transistor does not behave ideally, the final reset value depends in any case in logarithmic mode on the light present.

Alternatively the pixel can be used as a purely logarithmic pixel; in this case, the current is continually transformed into tension and the signal can be read at any moment whatsoever, with a frequency of reading which can even reach 20 MHz, identifying any pixel 10 in the matrix. In order to read, it is sufficient to enable the fourth transistor 24, by means of a signal carried through the selection line 29, and to connect the corresponding output line 28 to a global line, which takes

the signal to an amplifier and subsequently to an analogical-digital converter, which are not shown in the drawing.

If the pixel is used in its original configuration, it is also necessary to introduce an amplification stage on the level of the columns of the pixel matrix which makes a subtraction of the reset signal and the integration signal and a first amplification; this component is not shown in the drawing either.

A standard CMOS type technology can be used to make the sensor, that is, a process to make the microelectronic circuits in silicon, in order to obtain photo-sensitive elements with satisfactory electro-optical characteristics without having to develop a dedicated technology.

CLAIMS

1. Photo-sensitive element for electro-optical sensors, comprising at least a photo-sensitive reception means (11), a current conversion circuit to convert the current generated by said photo-sensitive reception means (11) into a tension signal, and an amplification and reading circuit, characterized in that said current conversion circuit comprises at least a P-channel transistor (21) able to be used as an ideal key and to be piloted with a tension which is variable between a high feed tension and a low feed tension, said photo-sensitive element being able to be taken to a reset state if the pilot tension of said transistor (21) is low, and to an integration state if said pilot tension is high.

2. Element as in claim 1, characterized in that said current conversion circuit comprises at least two transistors (21, 22), a first P-channel transistor (21) and a second N-channel transistor (22), said transistors (21, 22) having the respective source or drain terminals in common and the gate terminals able to be piloted externally by means of a tension of a variable value in order to selectively allow a linear conversion or a logarithmic conversion of said current photo-generated by said reception means (11).

3. Photo-sensitive element as in claim 1 or 2, characterized in that said transistors (21, 22) are of the CMOS type and are able to represent respectively an ideal key (21) and an active load (22).

4. Photo-sensitive element as in any claim hereinbefore, characterized in that the number of N-type transistors is variable from 1 to 12, in order to increase by a corresponding value the logarithmic conversion gain of said current photo-generated by said photo-sensitive

reception means (11).

5. Photo-sensitive element as in any claim hereinbefore, characterized in that said amplification and reading circuit comprises at least a third transistor (23) suitable to make a first amplification of the signal and a fourth transistor (24) to connect the photo-sensitive element (10) to a signal transmission line (28).

6. Photo-sensitive element as in claim 5, characterized in that said photo-sensitive reception means (11) consists of an inversely polarized N-type diode, the second (22), the third (23) and the fourth (24) transistor are of the N-channel type and the first transistor (21) is of the P-channel type.

7. Photo-sensitive element as in any claim from 1 to 5 inclusive, characterized in that said photo-sensitive reception means (11) consists of an inversely polarized P-type diode, the second (22), the third (23) and the fourth (24) transistors are of the P-channel type and the first transistor (21) is of the N-channel type.

8. Photo-sensitive element as in claim 5, characterized in that said fourth transistor (24) is able to be selectively enabled to allow the signal relating to the photo-sensitive element (10) selected to be read at any moment whatsoever.

9. Photo-sensitive element as in any claim hereinbefore, characterized in that it is able to detect the light of a wavelength of between 400 and 1000 nm and an intensity varying in an interval of at least 6 decades, between 10^{-5} and 10^{3} W/m^2.

10. Photo-sensitive element as in any claim hereinbefore, characterized in that said photo-sensitive reception means (11) is made of an N-type diode, consisting of the joint between an insulated N-type diffusion and a P-type silicon

substrate, able to define an interface area emptied of free loads and characterized by the presence of an internal electric field.

11. Photo-sensitive element as in any claim from 1 to 9 inclusive, characterized in that said photo-sensitive reception means (11) is made of a P-type diode, consisting of the joint between an insulated P-type diffusion all contained in an N-type diffusion, able to define an interface area emptied of free loads and characterized by the presence of an internal electric field.

12. Photo-sensitive element as in any claim hereinbefore, characterized in that it is able to be entirely integrated into a silicon substrate of limited size, to achieve a microchip.

13. Photo-sensitive element as in any claim hereinbefore, characterized in that it is able to constitute a cell of a linear or matrix multiple cell sensor.

14. Photo-sensitive element for electro-optical sensors substantially as described with reference to the attached drawings.

for NEURICAM S.p.A. - sl